



# SPOUTED POUCH SOLUTION





Winpak is your place for all your spouted pouch needs. As a first in the industry, Winpak and IMA (together known as the "WIIMA" system) bring food and beverage packers a uniquely integrated offering of premade flat pouches, spouts, caps and a high efficiency spout sealing and filling system, all backed by our total performance pledge.

## Spouted Pouch from Winpak

- 90mL (3.2 Fl. Oz.)
- 84mm (W) x 50mm (G) x 108mm (H)  
(ask about our custom size program)
- Standard 8.4 mm spout (top center)
- Duplex/Triplex laminates with Foil, nylon and PET  
(clear, metallized, barrier coated) and custom structures
- **"RePouch"** line for "Recycle Ready" pouches
- Choke-free caps in standard and custom colors
- Matte, Matte Gloss, Glossy, High Definition

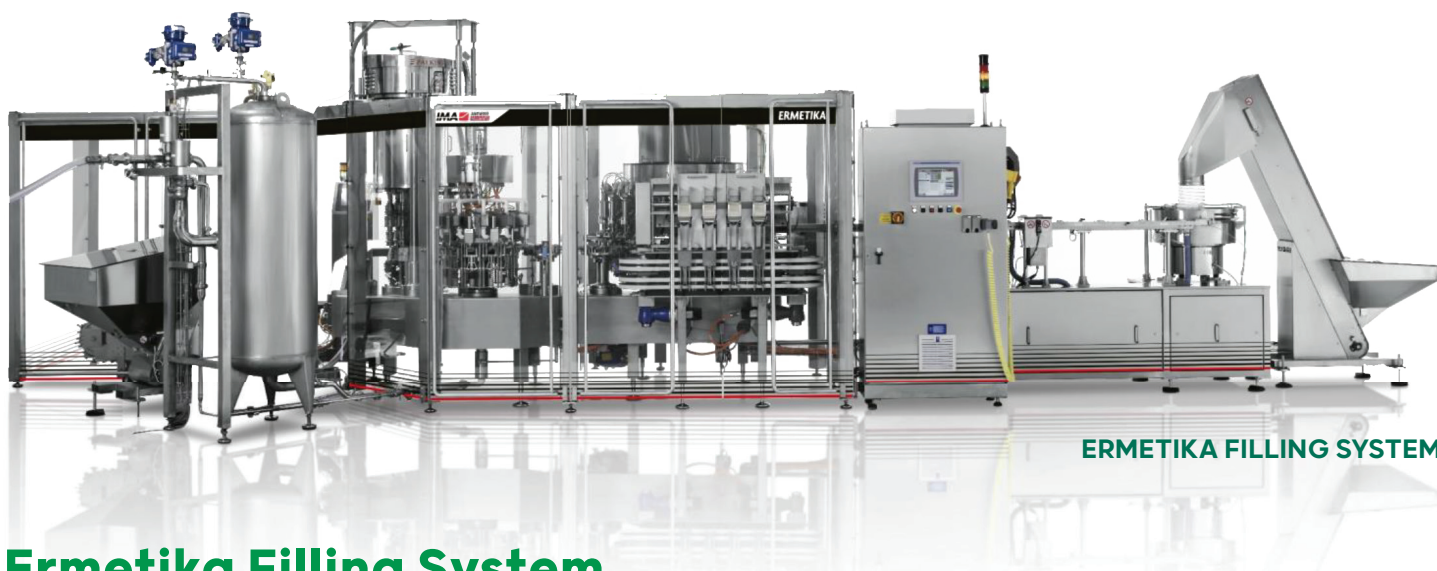
## Save Money

- **MAXIMIZE PRODUCTIVITY** with filling rates up to an industry-first of 480 ppm
- **REDUCE LEAKERS** with non-invasive, inline leak testing of every pouch
- **UNIQUE PAY-BACKS OF OUR FLAT POUCH MODEL:**
  - **ELIMINATE RAILS AND ASSOCIATED COSTS** of 2-way shipping, handling, and storage
  - **CUT TRANSPORT, WAREHOUSING AND MATERIAL HANDLING COSTS** - two separate pallets of flat pouches and spouts contain more than six pallets of railed pouches
- **REDUCE LABOR COSTS** - filler can run 6 times longer with single pallet of flat pouches than that of railed pouches



## Make Your Brand Stand Out

- **STUNNING, EYE-CATCHING GRAPHICS**  
in up to 12 colors  
(HD Flexographic or Rotogravure)
- **COLLABORATIVE SOLUTIONS**  
with our Innovation Engineering team
- **ENDLESS DESIGN POSSIBILITIES**  
with our Innovation Engineering team
- **CUSTOM CAPS IN VARIOUS SHAPES AND COLORS**



ERMETIKA FILLING SYSTEM

## Ermetika Filling System

- Auto fed flat pouches; 120-480 ppm.  
24-48 sealing stations; 12-32 filling stations
- Inline leak testing of 100% of pouches
- Extended and continuous spout welding
- Product size flexibility handling different shapes and sizes
- Fully washable design

## Omaka Filling System

- 40 ppm/80 ppm; manual feed from rails and single operator requirement
- Small footprint (50 square feet)
- Volumetric filling and final capping from dedicated sorter



OMAKA FILLING SYSTEM



## Applicable Markets

- **BABY FOOD** - fruit & vegetable purees, juices, liquid proteins, yogurts
- **CONDIMENTS & SAUCES** - salad dressings, creams, syrups, icing, marinades
- **HEALTH & WELLNESS** - energy drinks, probiotics, protein shakes, nutrients
- **PERSONAL HYGIENE** - hand sanitizers, shampoos, conditioners, moisturizers
- **HOUSEHOLD** - dishwasher fluids, liquid detergents, cleaning solutions, paints
- **INDUSTRIAL** - lubricants, antifreeze, washer fluids, thinners/additives





## Supports Your Sustainability Goals

- **USE SUSTAINABLE MATERIALS** "Recycle Ready" pouches made with mono-materials
- **REDUCE ENVIRONMENTAL IMPACT** by eliminating rails and associated carbon footprint
- **LOWER ENVIRONMENTAL FOOTPRINT** via light-weighted, less packaging

### Impact Reduction

(compared to glass baby food jars\*)

**FOIL POUCH**  
**RECYCLE READY POUCH**



50% less  
60% less



8% less  
18% less



66% less  
74% less



46% less  
50% less

*\*SimaPro™ LCA Analyses*

DISCLAIMER: The LCA calculations were completed using datasets provided by Ecoinvent 3 via SimaPro9. Internal information is used to describe structure design for applicable packages with material, processing, and end-of-life steps considered. Production scrap, printing and labels are excluded from calculations.

## About Us

Winpak is part of a global packaging group with 12 manufacturing facilities in North America. We manufacture and distribute high-quality packaging materials and innovative packaging machines, primarily used for the protection of perishable foods, beverages, pharmaceuticals, medical and personal care.

Visit us at [www.winpak.com](http://www.winpak.com) for more information.