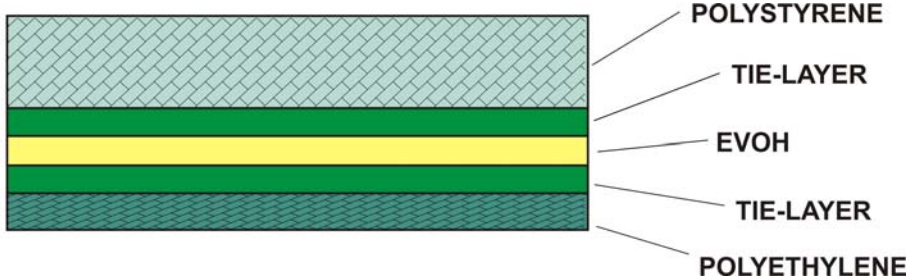


RIGID PLASTIC MATERIALS – PS/EVOH/PE				
Polystyrene Component	Polystyrene provides excellent stiffness and rigidity and forms the core of finished containers. Polystyrene has a wide melting point allowing easy processing. The polystyrene is rubber modified to provide good impact resistance.	<div style="text-align: right; margin-bottom: 10px;">  </div> <p style="text-align: center;">Polystyrene / Ethylene-Vinyl Alcohol / Polyethylene Coextrusion</p>		
EVOH Component	EVOH (Ethylene-Vinyl Alcohol) material provides outstanding gas barrier properties while retaining good process ability. The excellent gas barrier properties of EVOH keep oxygen out and retain nitrogen and carbon dioxide used in modified atmosphere packaging (MAP). EVOH also has a very high resistance to oils, preventing loss of flavor and aroma.			
Polyethylene Component	Polyethylene provides very good moisture barrier properties and very good chemical resistance. The polyethylene layer provides for a wider range of sealing options.			
Material Properties	<ul style="list-style-type: none"> ● Low gas and water vapor permeability for product preservation and extending product shelf life ● Overall inertness to acids, alkalis, oils, and fats ● Good sealing characteristics ● Withstands hot fill to 180° F. + ● Suitable for microwaving with certain food products 			
Material Applications	<ul style="list-style-type: none"> ● Extended shelf life applications ● Modified atmosphere packaging (MAP) applications ● Sensitive products requiring oxygen and moisture barrier protection ● Applications with lid materials requiring a wider range of sealing options 	<p>About Winpak Rigid Plastic Materials</p> <p>Winpak offers a variety of rigid plastic material choices to meet today's demanding packaging applications. The company extrudes and thermoforms a variety of monolayer materials as well as a wide variety of coextruded and barrier materials. Rigid plastic materials are available in preformed containers or in rollstock sheet for use on form/fill/seal packaging equipment. Winpak's experienced technical staff is always available to customers with specific packaging material requirements.</p> <p style="text-align: center;"><u>Typical Materials</u></p> <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>Monolayer Materials</p> <ul style="list-style-type: none"> ● High Impact Polystyrene ● Polypropylene ● PET </td> <td style="width: 50%; vertical-align: top;"> <p>Coextruded/Barrier Materials</p> <ul style="list-style-type: none"> ● PP/PE ● PP/EVOH/PP ● PS/PE ● PS/PE/PS ● PS/EVOH/PE </td> </tr> </table>	<p>Monolayer Materials</p> <ul style="list-style-type: none"> ● High Impact Polystyrene ● Polypropylene ● PET 	<p>Coextruded/Barrier Materials</p> <ul style="list-style-type: none"> ● PP/PE ● PP/EVOH/PP ● PS/PE ● PS/PE/PS ● PS/EVOH/PE
<p>Monolayer Materials</p> <ul style="list-style-type: none"> ● High Impact Polystyrene ● Polypropylene ● PET 	<p>Coextruded/Barrier Materials</p> <ul style="list-style-type: none"> ● PP/PE ● PP/EVOH/PP ● PS/PE ● PS/PE/PS ● PS/EVOH/PE 			
Lidding Materials	Compatible heat sealable flexible lidding materials providing peelable or welded seals are available. Call Winpak for more information on compatible Winpak flexible lidding materials.			

This data should be used for typical material properties and not as a specification. This data is offered for informational purposes and does not represent any type of guarantee or warranty of performance. Winpak assumes no responsibility for any incidents that may arise from use of this data. Material suitability for specific packaging applications should be verified prior to selection.

RIGID PLASTIC BARRIER MATERIALS

About Barrier Materials

Barrier materials use sophisticated coextrusion technologies to bond together layers of high-performance plastic resins. The resulting multilayer materials safeguard products from the effects of oxygen, moisture, and ultra-violet light; depending on specific requirements. These barrier materials can then be used in various practical applications, including keeping food products fresh longer.



Layer by layer...
Winpak materials
protect and package
products.

Typical Barrier Material Applications

- Extended shelf life applications – provide a barrier to the influence of oxygen, moisture, and/or ultra-violet light to extend the shelf life of products.
- Modified atmosphere packaging (MAP) applications – provide a barrier to oxygen and moisture, and ensure the retention of flush gases used in the MAP process to extend the shelf life of refrigerated products.
- Frozen food applications – provide a barrier to moisture to prevent crystallization of the product due to moisture buildup.
- Aseptic applications – provide a barrier to oxygen and moisture to ensure that the product remains sterile without refrigeration throughout the shelf life of the product.
- Other applications – provide a barrier to oxygen, moisture, and/or ultra-violet light for various food, dairy, industrial, and health care products packaged on form/fill/seal packaging equipment.



Rollstock Rigid
Plastic Sheet

Preformed Rigid
Plastic Containers