



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-07238-2004-AQ-HOU-ANAB

This is to certify that

WINPAK PORTION PACKAGING, INC.

at

3345 Butler Avenue, South Chicago Heights, IL 60411-5590 USA (HQ)
25975 Cleveland Avenue, Monee, IL 60449 USA

Has been found to conform to Management System Standard:

ISO 9001:2000

This Certificate is valid for the following products/service ranges:

**THE MANUFACTURE OF THERMOFORMED PLASTIC
PACKAGING FOR THE FOOD AND DAIRY INDUSTRIES.
(EXCLUDING CLAUSE 7.3 DESIGN AND DEVELOPMENT)**

Place and date:

Houston, Texas; 09 August 2007


This certificate is valid until:

02 August 2010

for the Accredited Unit:
DET NORSKE VERITAS CERTIFICATION, INC.
Houston, TX USA



Initial Certification Date:
17 August 2004


Rudy Frueboes

Management Representative
Det Norske Veritas Certification, Inc.

The audit has been performed under the
supervision of:
Thomas Hanner
Lead Auditor