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# DET NORSKE VERITAS

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## MANAGEMENT SYSTEM CERTIFICATE

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Certificate No. CERT-07238-2004-AQ-HOU-ANAB Rev.1

*This is to certify that*

**Winpak Portion Packaging, Inc.**

*at*

3345 Butler Avenue, South Chicago Heights, IL 60411-5590 USA

Additional Locations:

Site Address	Site City	Site State & Zip Code	Site Main Activities
25975 Cleveland Avenue, Suite 100	Monee	IL 60449	Shipping, receiving, storage

*has been found to conform to the Management System Standard:*

**ISO 9001:2008**

*This Certificate is valid for the following product or service ranges:*

**THE MANUFACTURE OF THERMOFORMED PLASTIC  
CUPS FOR THE FOOD AND DAIRY INDUSTRIES  
(Excluding Design Clause 7.3)**

*Initial Certification date:*

August 17, 2004

*Place and date:*

Houston, Texas, July 14, 2009

*This Certificate is valid until:*

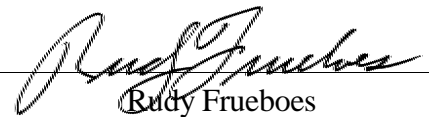
August 02, 2010

*for the Accredited Unit:*  
DET NORSKE VERITAS  
CERTIFICATION INC., HOUSTON TEXAS

*The audit has been performed under the  
supervision of*

Thomas Hanner  
*Lead Auditor*



  
Rudy Frueboes

*Management Representative*

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.